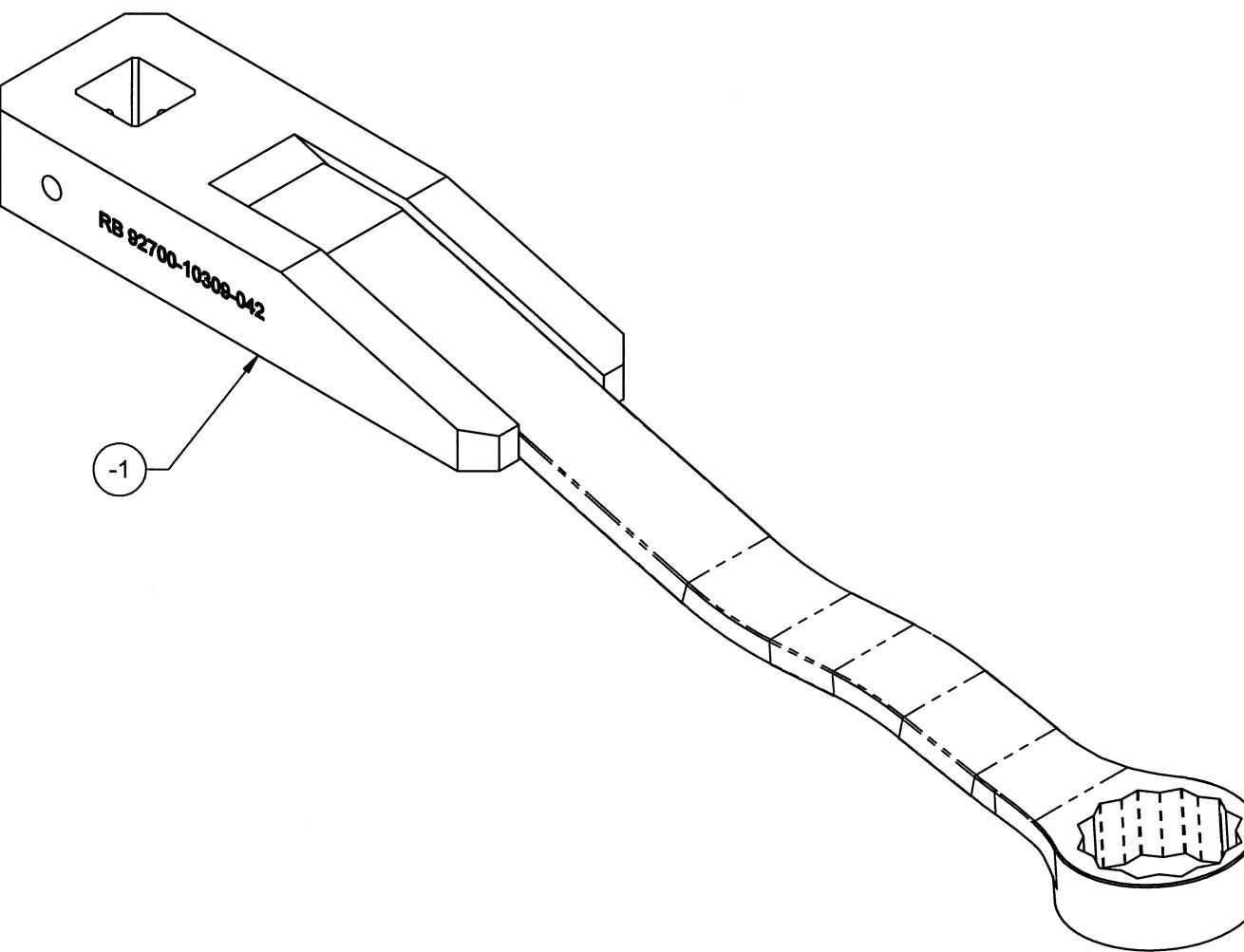


8 7 6 5 4 3 2 1

ITEM #	QTY	PART #	PART TITLE
-1	1	RB 92700-10309-042-1	TAIL BLADE WRENCH (DE-ICE) WELDMENT ASSY



**RB 92700-10309-042 TAIL BLADE WRENCH (DE-ICE)**

8

NOTES:  
 1) MATERIAL: N/A  
 2) HEAT TREAT: N/A  
 3) FINISH: N/A  
 4) TOLERANCES:  $XX = +/- 0.1" / +/- 1^\circ$   
 $XXX = +/- 0.01" / +/- 0.5^\circ$   
 $XXXX = +/- 0.005" / +/- 0.1^\circ$   
 $XXXXX = +/- 0.0005" / +/- 0.05^\circ$

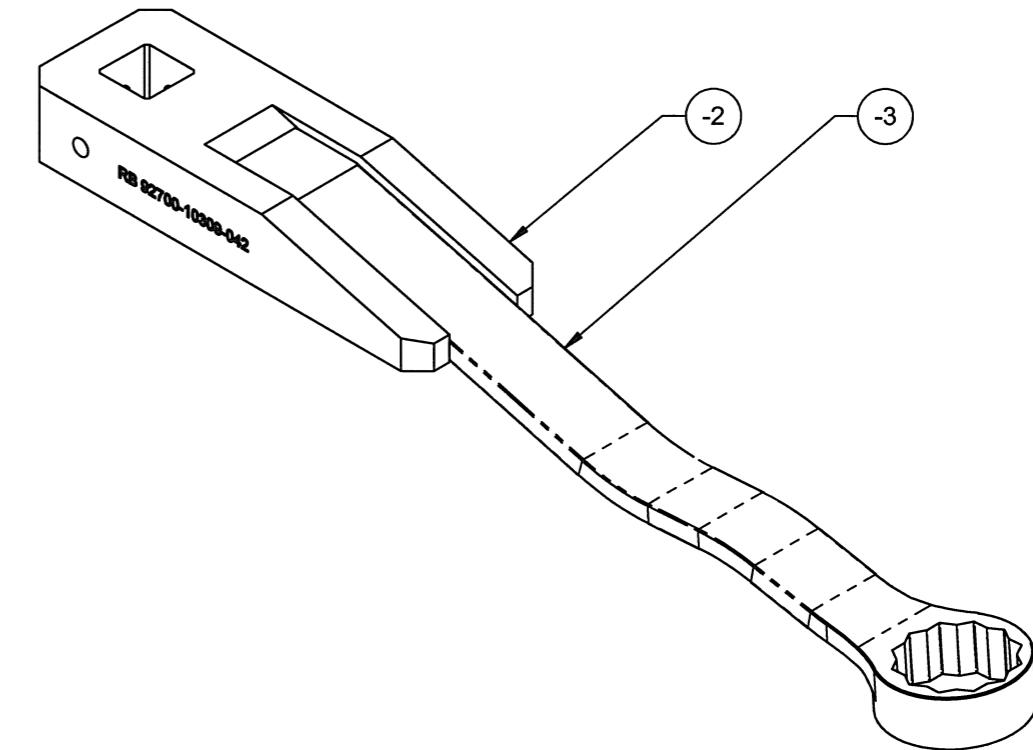
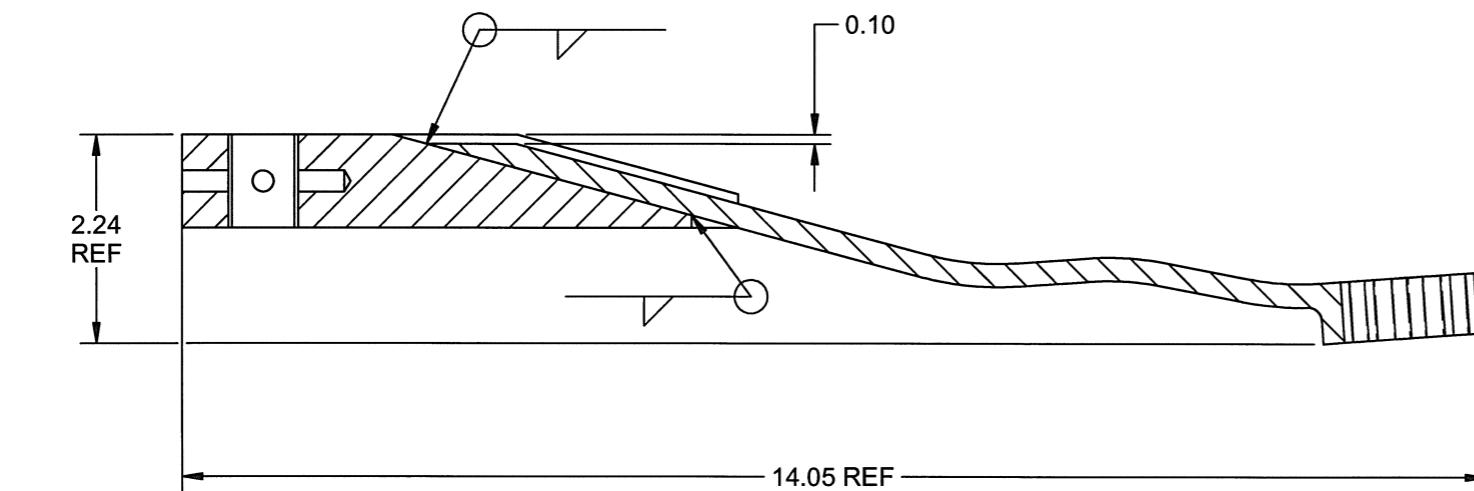
- PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES =  $+/- 0.005"$   
 5) UNITS: INCHES UNLESS OTHERWISE NOTED  
 6) REMOVE ALL SHARP EDGES, BURRS, AND WELD SPATTERS IF APPLICABLE  
 7) IDENTIFICATION: N/A  
 8) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

B	-1 REMOVED PLUG WELD NOTES. ADDED FILLET WELD NOTES -2 ADDED $\phi 0.228$ HOLES FOR SQUARE DRIVE BALL LOCK		19-533	KPT
A	NEW ISSUE		18-603	KPT
REV.	DESCRIPTION			ECN # BY
DESIGN	KPT	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA		
DRAWN	KPT	TOOL PART # <b>RB 92700-10309-042</b>		
CHECKED	VM	REV. B		
MFG. APPR.	DP	SHEET 1 OF 4		
APPROVED	WJ	TITLE <b>TAIL BLADE WRENCH (DE-ICE)</b>		
DATE	1/24/2019			
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8 7 6 5 4 3 2 1

ITEM #	QTY	PART #	PART TITLE
-2	1	RB 92700-10309-042-2	HANDLE
-3	1	RB 92700-10309-042-3	WRENCH

D



### RB 92700-10309-042-1 TAIL BLADE WRENCH (DE-ICE) WELDMENT ASSY

8

#### NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: CHROME PLATE PER QQ-C-320 TYPE 2 CLASS 1
- 4) TOLERANCES: X.X =  $+-0.1"$  /  $+-1^\circ$   
 $X.XX = +-0.01"$  /  $+-0.5^\circ$   
 $X.XXX = +-0.005"$  /  $+-0.1^\circ$   
 $X.XXXX = +-0.0005"$  /  $+-0.05^\circ$   
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES =  $+-0.005"$
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) REMOVE ALL SHARP EDGES, BURRS, AND WELD SPATTERS IF APPLICABLE
- 7) IDENTIFICATION: N/A
- 8) BEAD BLAST AFTER WELDING TO REMOVE SCALE PRIOR TO CHROME PLATE

DESIGN	KPT	<b>DART AEROSPACE LTD</b>			
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA			
CHECKED	VM	TOOL PART #			
MFG. APPR.	DP	RB 92700-10309-042			
APPROVED	<i>WJ</i>	REV. B			
DATE 1/24/2019		SHEET 2 OF 4			
TITLE TAIL BLADE WRENCH (DE-ICE)		SCALE NTS			
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